

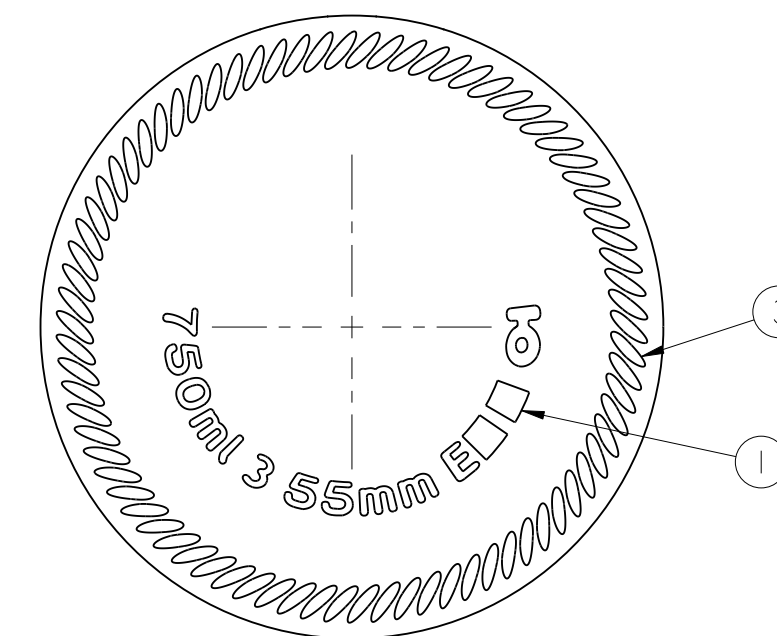
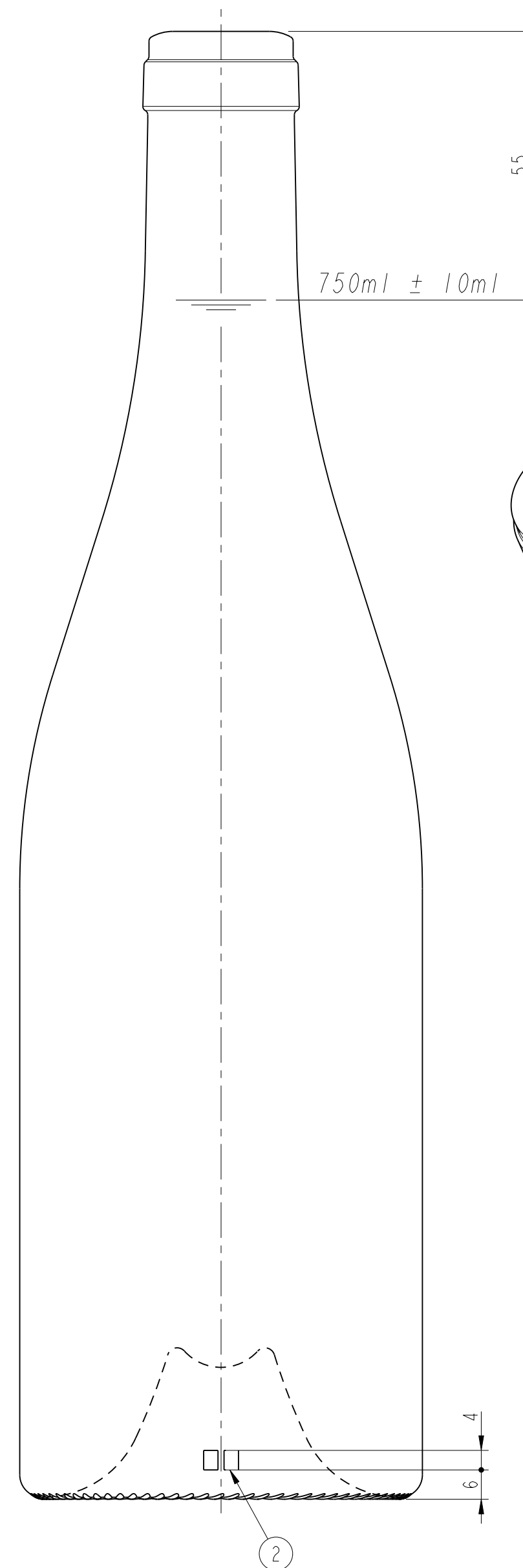
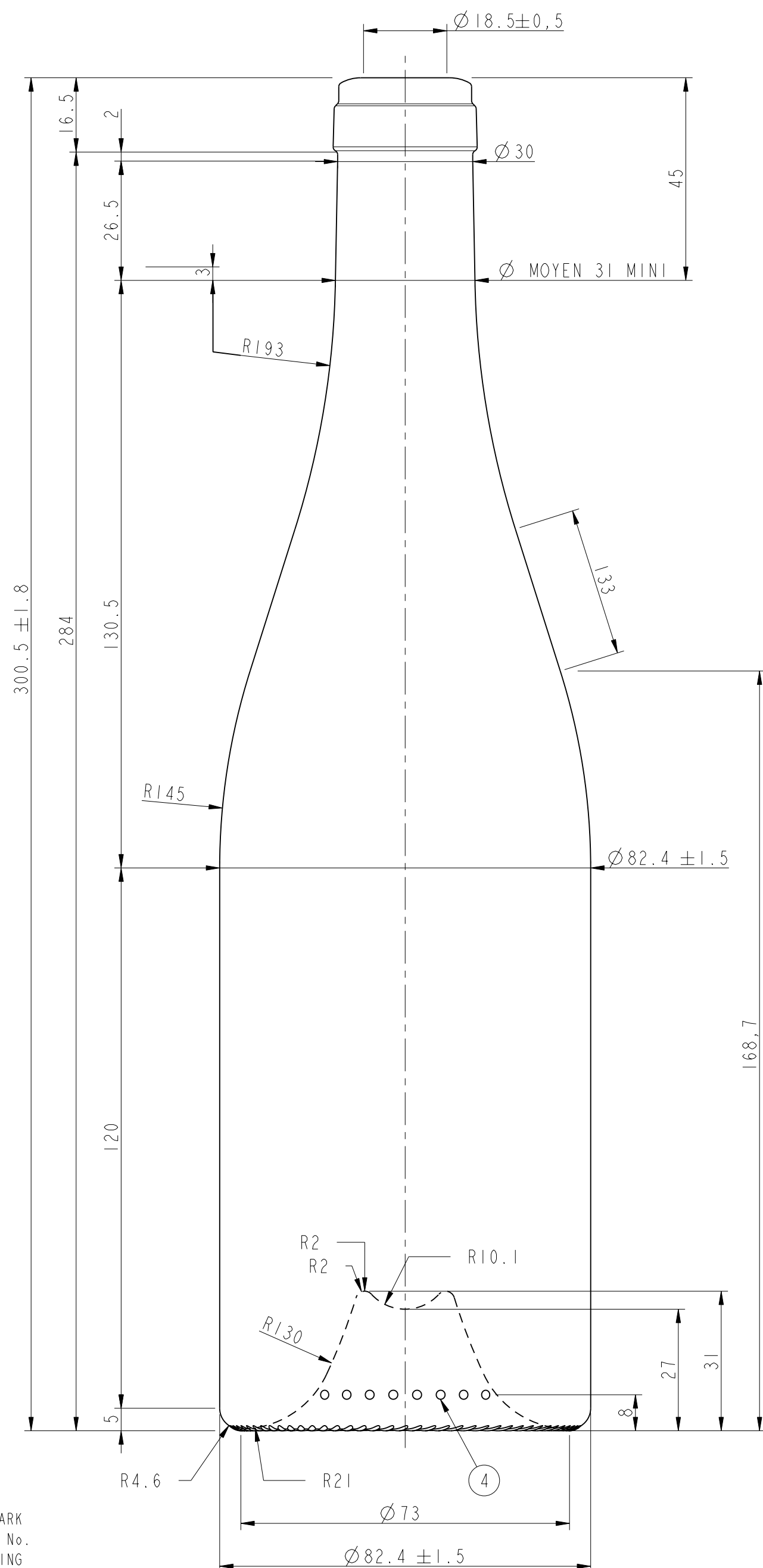
O-I Manufacturing France
 64 bd du 11 Novembre 1918 - BP 1228
 69611 Villeurbanne Cedex, France
 Tel. +33 (0)426686500

**CONTAINER & MOULD ENGINEERING
 EUROPE**

NOTES:
 THIS DRAWING IS THE PROPERTY OF O-I AND
 MUST NOT BE REPRODUCED OR DISCLOSED
 WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
 ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
 PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
 MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK
 2 = CAVITY No.
 3 = STIPPLING
 THE SHAPE OF STIPPLES IS ONLY AN
 INDICATION AND THE CONSTRUCTION IS AT
 THE PRODUCTION PLANT DISCRETION.
 4 = CAVITY CODE

SCALE 1:1

HEAT TREATMENT 20 °C maxi	CARBONATION 0 g CO2/l maxi
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 420 °C maxi
CATEGORY WINE	TILT ANGLE 19.5°
MAX. VERTICALITY TOLERANCE 3.3 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 3521	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 17.0 mm	MAX FILLING TUBE Ø 16 mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)
 767ml APPROX.

CONTAINER RATED CAPACITY (FILLPOINT)
 750ml ± 10ml

CONTAINER WEIGHT
 620g APPROX.

FINISH DESIGNATION
 FR_32_SPECIAL_H165_3521

MAX GAS VOLUME
 1424_034

**STANDARD
 75 CL BG DOMAINE BC**

DESIGNER	BCO	DATE	29/08/11
CHECKED		DATE	

DRAWING NUMBER 110613	MOULD/SAP NUMBER 012343
---------------------------------	-----------------------------------

No	DATE	REVISIONS	DESIGN/CHECK
	29/08/11	CHANGE & REPLACE THE DRAWING N°4373-01 A	BCO